

%

N10 { VER 6.0.3.236 PPVER v.1.0.1.0 - C:\DOCUME~1\RICARD~1\AMBIEN~1\TESTE - WKMACH=0 - 20-02-2010 - 8:50:47 CSL}

N20 <OTT=R100>

N30 R2=0.0 {SPESSORE MATERIALE}

N40 D0

N50 G0G90

N60 G0G53Z0

N70 {LUN0.0=0.0+0.0}

N80 G17

N90 <IFF <OTT>:N110;N110;N100>

N100 <IFF <R101>:N400;N400;N110>

N110 (ROLO 20 P1 UTENSILE CODICE 64580580875547)

N120 T1M6

N130 <IFF <OTT>:N140;N140;N150>

N140 R99=1

N150 L<ORIGINI>

N160 M67

N170 G64 {Fast positioning and fast feed}

N180 G0X711Y450

N190 G0G43Z20

N200 S6000

N210 M3

N220 G1Z-37F3000

N230 X682.716Y478.284F900

N240 G3X671Y450I711J450

N250 G1Y267

N260 G3X673Y265I673J267

N270 G1X1089

N280 G3X1091Y267I1089J267

N290 G1Y633

N300 G3X1089Y635I1089J633

N310 G1X673

N320 G3X671Y633I673J633

N330 G1Y450

N340 G3X682.716Y421.716I711J450

N350 G1X711Y450

N360 {LUN0.0=0.0+0.0}

N370 G17

N380 G0Z20

N390 M5

N400 <IFF <OTT>:N420;N420;N410>

N410 <IFF <R102>:N710;N710;N420>

N420 (ROLO 20 P2 UTENSILE CODICE 64495675981140)

N430 T2M6

N440 <IFF <OTT>:N450;N450;N460>

N450 R99=1

N460 L<ORIGINI>

N470 M67

N480 G64 {Fast positioning and fast feed}

N490 G0X711Y450

N500 Z20

N510 S6000

N520 M3

N530 G1Z-37F3000

N540 X682.963Y478.037F900

N550 G3X671.35Y450I711J450

N560 G1Y267

N570 G3X673Y265.35I673J267

N580 G1X1089