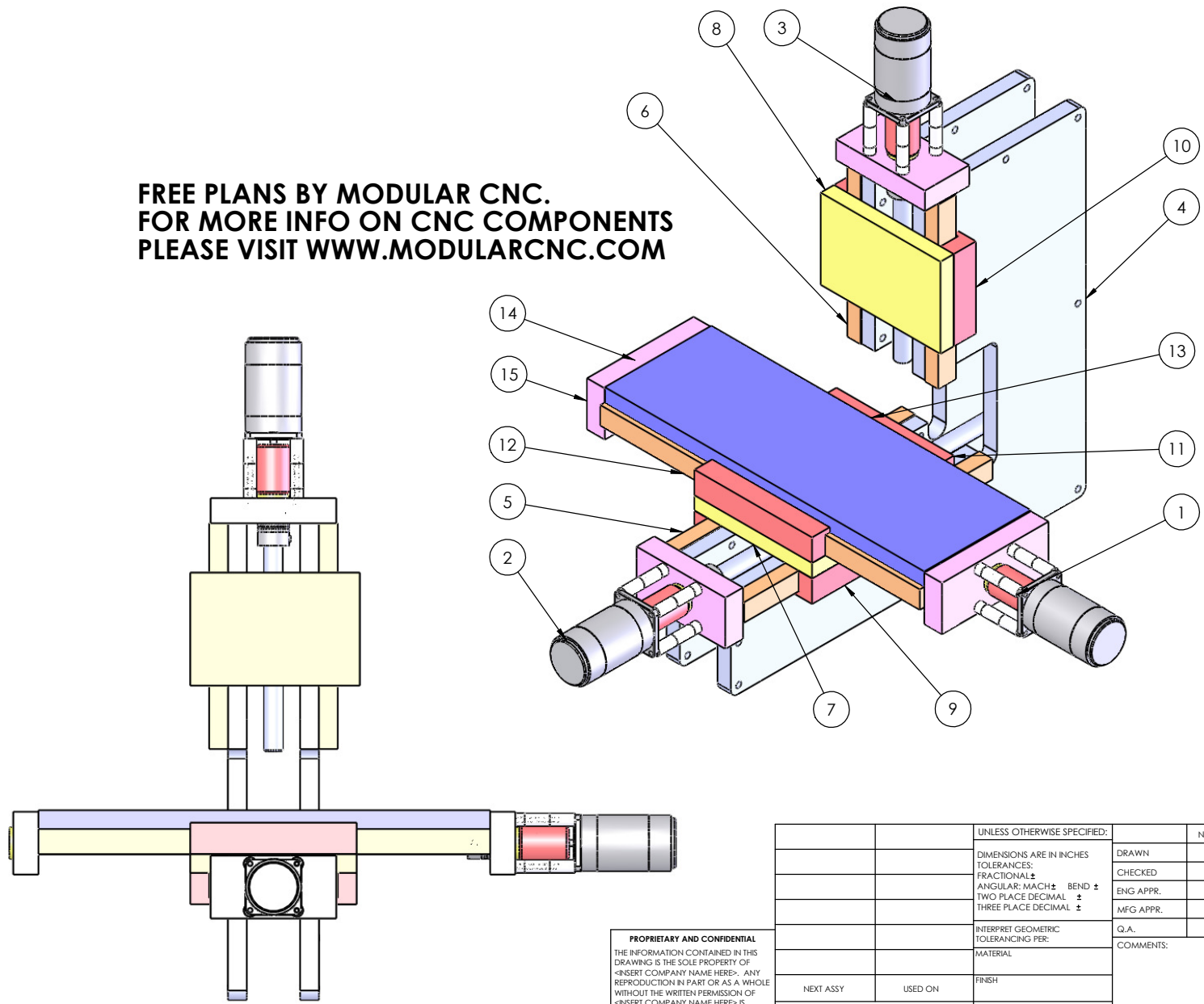


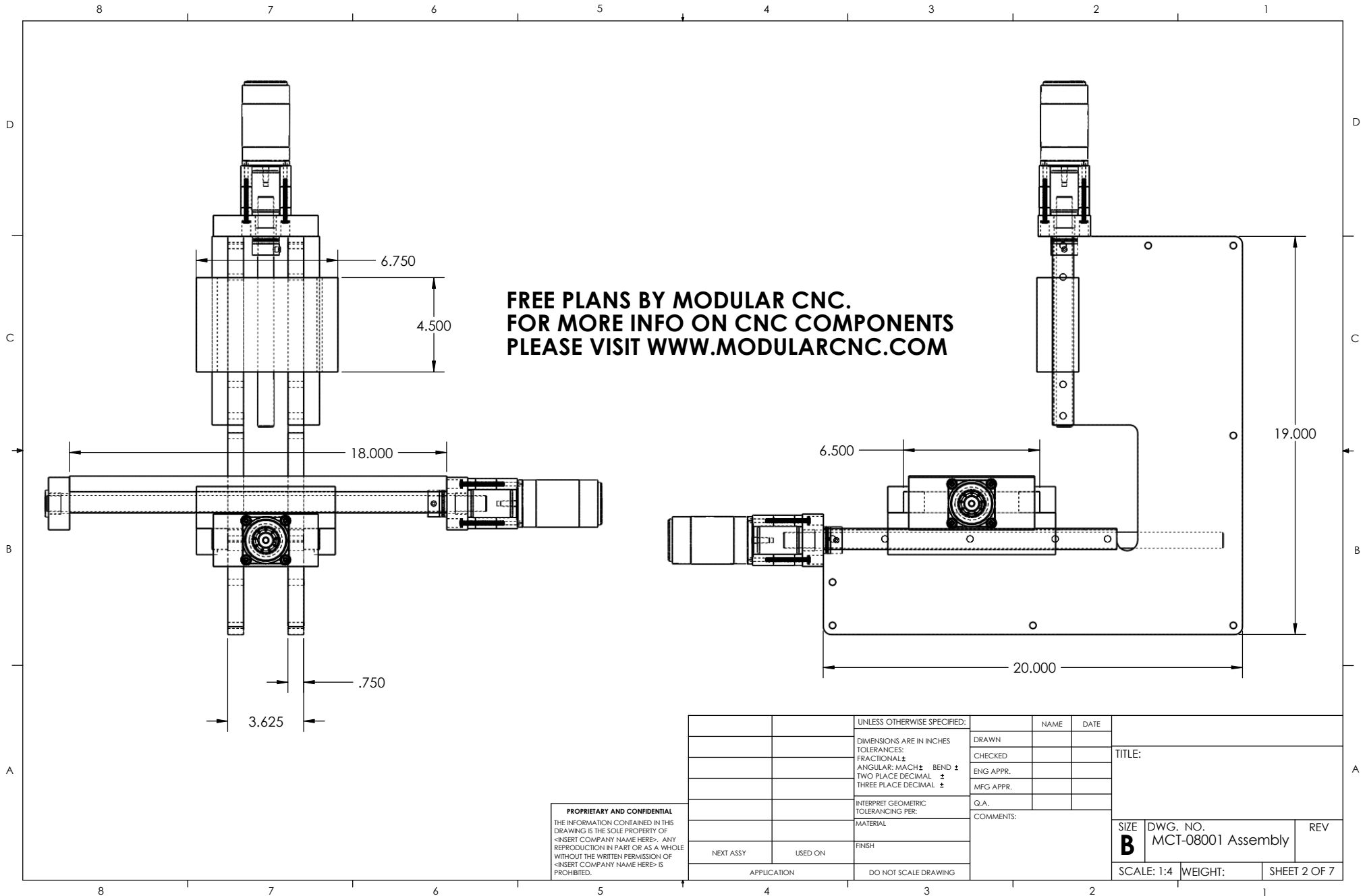
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Nema-23-100(Default)		1
2	Nema-23-100(Shoter-1 Assy)		1
3	Nema-23-100(Z-axis Assy)		1
4	Steel Mill-001		2
5	Steel Mill-002		2
6	Steel Mill-003		2
7	Steel Mill-004		1
8	Steel Mill-005		1
9	Steel Mill-006		2
10	Steel Mill-007		2
11	Steel Mill-008		2
12	Steel Mill-009		2
13	Steel Mill-010		1
14	6389K434 Bushing .75		1
15	Nema-23-101(without motor mount)		1

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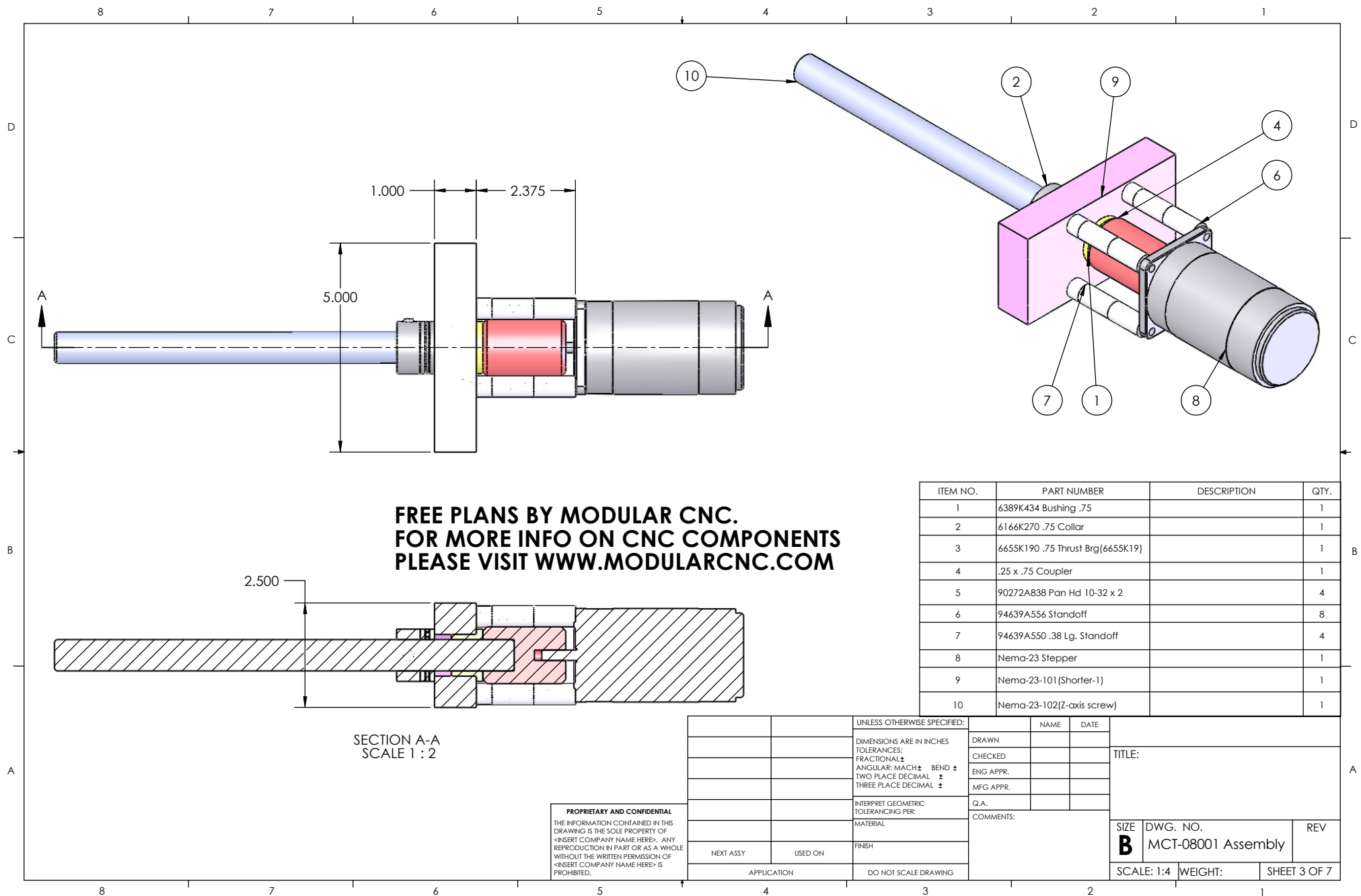
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		TWO PLACE DECIMAL \pm	MFG APPR.		
		THREE PLACE DECIMAL \pm	Q.A.		
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				SIZE B
APPLICATION		DO NOT SCALE DRAWING			DWG. NO. MCT-08001 Assembly
					REV
					SCALE: 1:4
					WEIGHT:
					SHEET 1 OF 7



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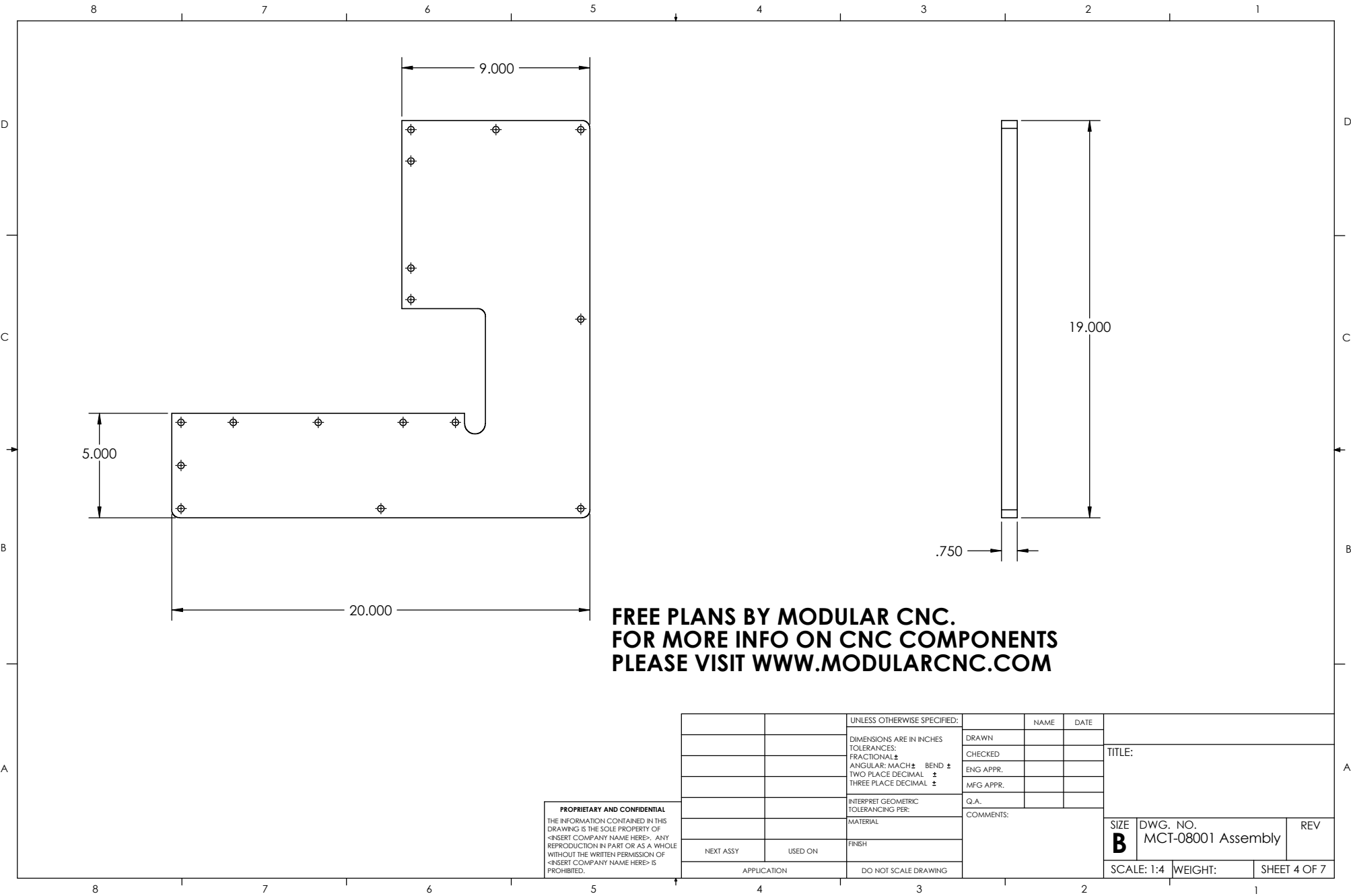
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		MATERIAL				
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NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				
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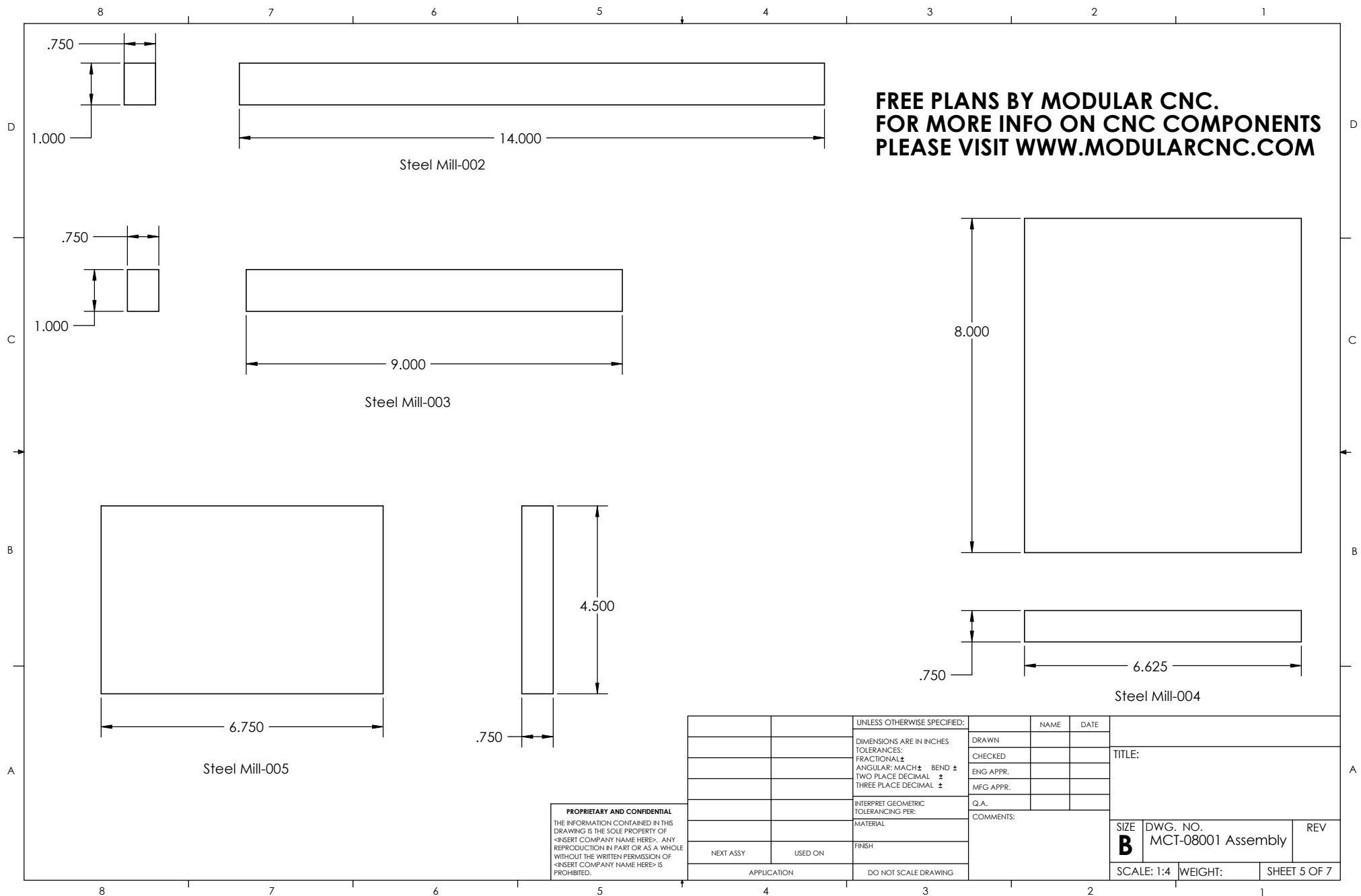


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	6389K434 Bushing .75		1
2	6166K270 .75 Collar		1
3	6655K190 .75 Thrust Brg(6655K19)		1
4	.25 x .75 Coupler		1
5	90272A838 Pan Hd 10-32 x 2		4
6	94639A556 Standoff		8
7	94639A550 .38 Lg. Standoff		4
8	Nema-23 Stepper		1
9	Nema-23-101(Shorter-1)		1
10	Nema-23-102(Z-axis screw)		1

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		MATERIAL					
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NEXT ASSY		USED ON					
APPLICATION		DO NOT SCALE DRAWING					
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						REV	

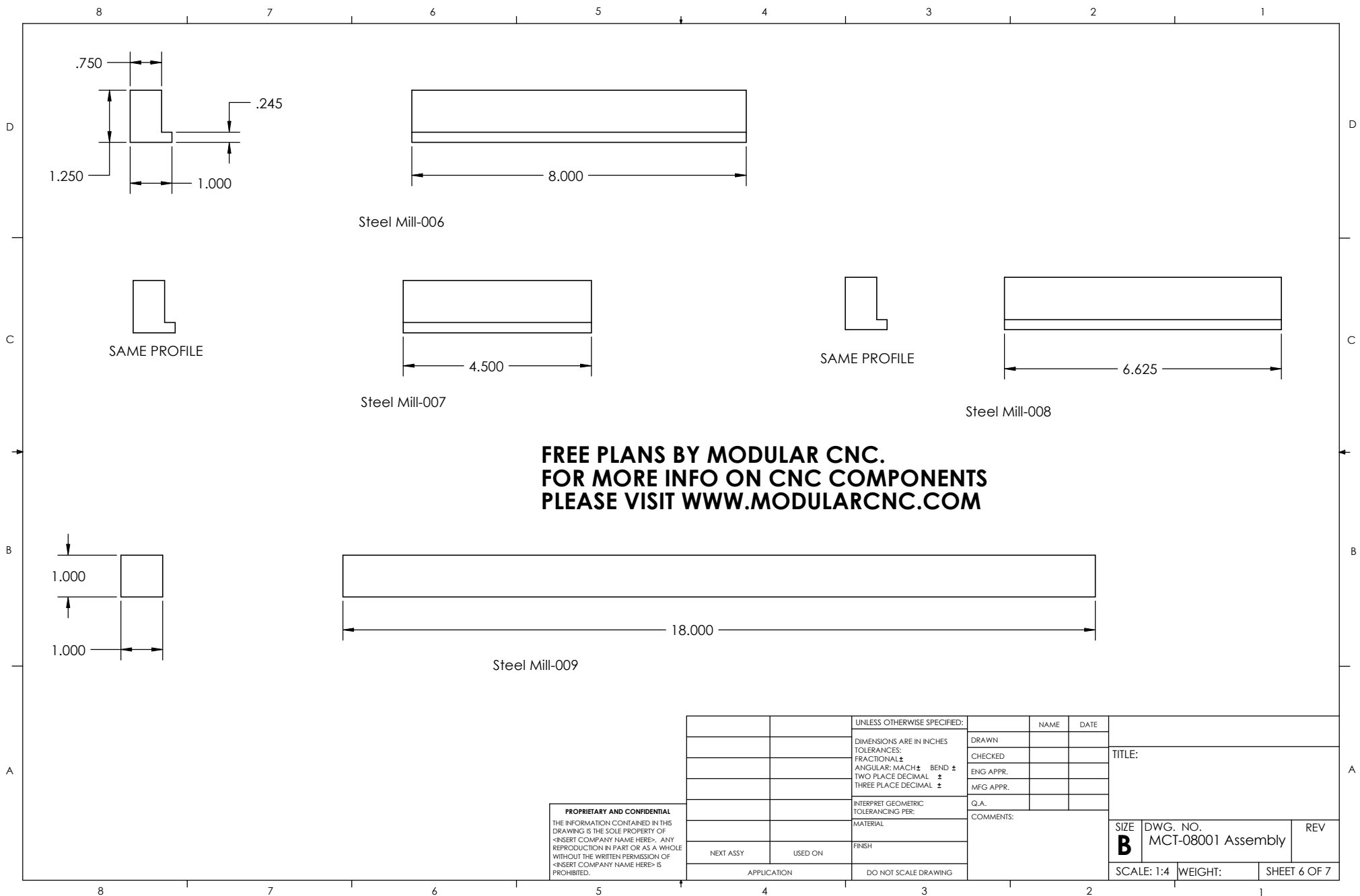


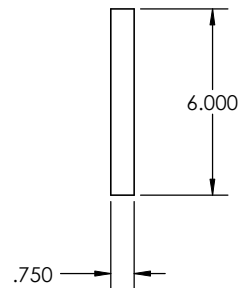
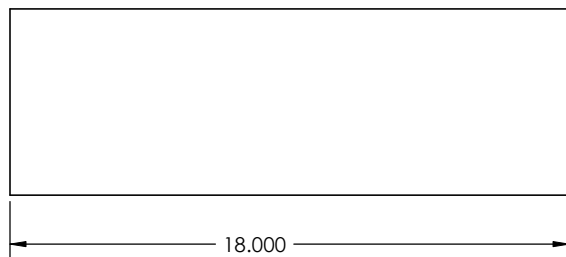


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		ANGULAR: MACH \pm BEND \pm	MFG APPR.				
		TWO PLACE DECIMAL \pm	Q.A.			COMMENTS:	
		THREE PLACE DECIMAL \pm					
		INTERPRET GEOMETRIC TOLERANCING PER:					
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NEXT ASSY	USED ON	FINISH				B	MCT-08001 Assembly
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:4	WEIGHT:
							SHEET 5 OF 7





Steel Mill-010

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		MATERIAL				
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				
			SIZE B	DWG. NO. MCT-08001 Assembly		REV
			SCALE: 1:4		WEIGHT:	SHEET 7 OF 7